## **KELLER**

SERIES 4 LD...9 LD

### PIEZORESISTIVE OEM PRESSURE TRANSMITTERS

WITH I<sup>2</sup>C INTERFACE AND EMBEDDED SIGNAL CONDITIONING

With the D-line, Keller introduces a unique combination consisting of an exceedingly robust industrial pressure transducer and the popular I<sup>2</sup>C microcontroller interface. Pressure transmitters with this interface are commonly available only in consumer market housings made of plastic or ceramic, where merely the parameters for compensation are stored in an integrated memory. The D-line OEM transmitters however have an unprecedented embedded digital signal processing (DSP) core for the compensation and normalization of the output values.

#### Technology

The Series 4 LD...9 LD is based on KELLER's famous Chip-In-Oil (CIO) technology. The "L" stands for the laser welded stainless steel housing and could equally be representative for low-power (typ. 0,1  $\mu$ A in idle/sleep mode) and low-voltage (Supply: 1,8...3,6 VDC). The housing is hermetically-sealed, oil-filled and builds a Faraday cage with feed-through capacitors around the entire electronics. The digital interface of the electronics with dual information of pressure and temperature is indicated by the "D".

#### Interfaces

The easiest way to couple an OEM pressure transmitter to a microcontroller based system is a digital I/O-compatible interface; no amplification, no analog to digital conversion, no calibration, no temperature coefficients. In short: no problems.

I<sup>2</sup>C (Inter-Integrated Circuit) is designed for a direct connection between devices on a printed circuit board. It is a BUS-system because it allows the connection of multiple transmitters (slaves) to the same communication lines, but it is not a fieldbus with the classic long distance inter-connectability. So the D-Line combines an industrial pressure interface for harsh environment with an electrical interface for OEM applications.

The values are in 16 Bit unsigned integer format and the scaling is given by constants or by the memory content of the transmitter (two floating point values IEEE 754 for the pressure scaling).

#### Performance features

- · Ultra low power consumption, optimised for battery powered applications
- · Hermetically protected sensor electronics extremely resistant to environmental influences
- · Ultra-compact, robust housing made from stainless steel (optional Hastelloy C-276)
- No external electronics for compensation or signal processing
- Extremely accurate, outstanding long-term stability, no hysteresis
- Pressure ranges of 1 bar to 200 bar
- · Easy to integrate into microcontroller based systems
- Internal two-chip solution with pressure sensor and signal processing separation provides a high degree of flexibility















9 FLD



I<sup>P</sup>C is a trademark of NXP



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Companies approved to ISO 9001



# **KELLER**

Communication Protocol

Sequence for data acquisition: 1. Request measurement 2 bytes from master ADDR 0 0xAC

- Simple delay of 4 ms

3. Read out measurement results

1 STATUS

4. Interpretation of new data

provided upon request.

Laser

Welding

К

Diaphragm O-Ring Housing

ADDR

D-Line OEM-transmitter samples only on request.

The idle state is the sleep mode to save power.

2. Await the end of conversion (three ways)

- Polling of the "Busy?" flag [5] in the status byte (only one byte reading needed) - Event triggering by the additional "EOC" handshake pin (goes to VDD)

1 byte from master. 3...5 bytes from slave

P [bar] = P min...P max ≘ 16384...49152 T [°C] = -50...150 °C ≅ 384...64384

The complete communication protocol can be

Oil Fillina

P MSB

... T MSB

P LSB

T LSB

+VCC

SCL

SDA

GND

Glass Feed

Through

#### Specifications

Pressure ranges rel. PR	01	-0,50,5	-13	-110	-130			bar
Pressure ranges abs.			0.3	0 10	0 30	0 100	0 200	bar
PAA	01	0,51,5	03	010	000	0	0200	bar

Accuracy

 $max. \pm 0,15 \ \% FS \quad \text{(Linearity best straight line@RT, hysteresis, repeatability)}$ 

Overpressure

4 x pressure range (max. 350 bar)

Stability

typ. ± 0,1 %FS, max. ± 0,2 %FS

Type/ Version	Dimensions [mm] <sup>(4)</sup>	Pressure Range	Operating Temperature	Comp. Temp. Range	TEB <sup>(1)</sup> [%FS]
4 LD	ø 11 x 4,2	3200 bar abs.(2)	-10+80 °C	050 °C	± 0,7 %FS
7 LD	ø 15 x 5	3200 bar abs. 330 bar rel. <sup>(3)</sup>	-40+110 °C	050 °C -10 80 °C	± 0,5 %FS + 0.7 %FS
9 LD	ø 19 x 5	1200 bar abs. 130 bar rel.	40 ±110 °C	050°C	± 0,5 %FS
9 FLD	ø 17 x 5,5 Flange ø 21	130 bar abs. 130 bar rel.	-40+110 C	-1080 °C	±0,7 %FS

(1) TEB (Total Error Band): Maximum deviation within specified pressure and operating temperature range

(2) abs: Absolute Pressure Measurement (PAA: Absolute. Zero at vacuum PA: Sealed Gauge. Zero at 1,0 bar abs.) rel: Referential version (PR: Vented Gauge. Zero at atmospheric pressure) (3)

(4) Dimensions without glass feed through

Interface Signal Output Signal Reserve

Supply **Power Consumption** 

Bit Rate Start-up Time (Supply ON) Conversion Time Noise Floor Temperature Accuracy Supply Voltage Dependency Isolation

Material in Contact with Media

**Oil Filling** 

Pressure Endurance

Vibration Endurance

**Electrical Connection** 

Options

Remarks

digital I<sup>2</sup>C (serial synchronus) P [bar], T [°C]: normalised to 16 Bit unsigned integer typ. ± 10 %FS, min. ± 5 %FS

1,8...3,6 V typ. 1,5 mA during conversion typ. 100 nA in idle mode

≤ 3,4 MHz < 2,5 ms < 4 ms (for P and T) max. ± 0,015 %FS (temperature 4 Bit) typ. ± 2 °C (≥ 30 bar: additional ±0,01 °C/bar) none > 100 MΩ @ 500 VDC

- Stainless Steel AISI 316L (DIN 1.4404 / 1.4435) - O-Ring: Viton® 70 Shore A (exchangeable)

Silicone oil, others on request

0...100 %FS @ 25 °C: > 10 million pressure cycles with appropriate installation

20 g, 5...2000 Hz, X/Y/Z-axis Shock 75 g sine 11 ms

- Glass feed through pins D = 0,45 mm, L =  $4 \pm 0,5$  mm (standard) - 7 cm silicone wires 0,09 mm<sup>2</sup> at the glass feed through pin (optionally, on request)

- Pressure connection (i.e. G 1/4")
- Housing made of Hastelloy C-276
- Extended temperature range within -40...110 °C

- Other pressure ranges for high volume projects only

- This series is not available in transmitter housings with plugs or cable (I<sup>2</sup>C is not a fieldbus)

Subject to alterations
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